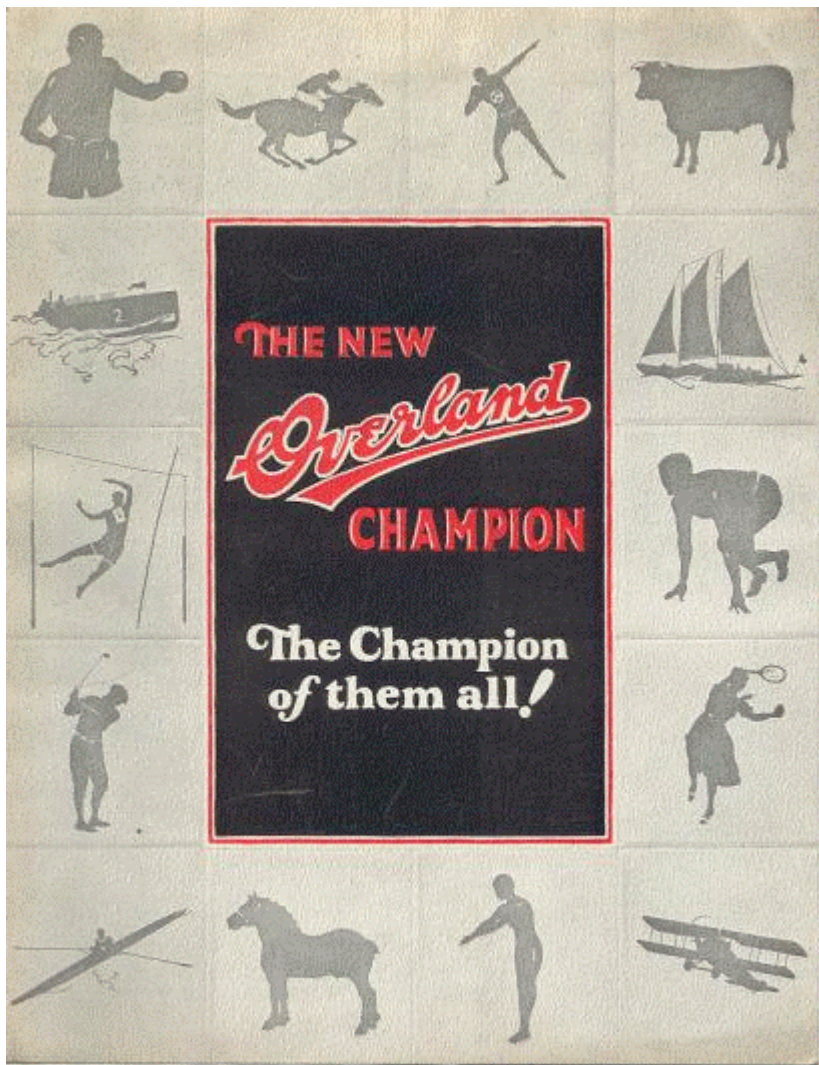
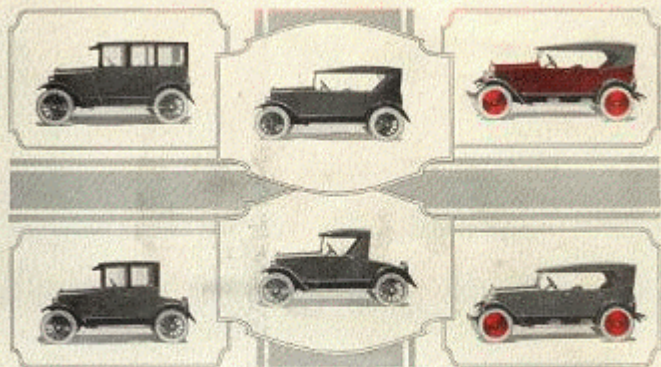


Extracts from 1923-6 Overland 91 Sales Brochure  
(Measures 8 1/2" x 11", unfolds 3 times to reveal 11" x 24" centerfold)





**C**HAMPIONSHIP qualities and economy distinguish *all* the Overland models, closed or open. Car for car, detail for detail, they stand well out ahead in every measurement of value.

All body styles have the same backbone of Overland ruggedness. The same big, husky power. The same giant strength in the rear axle—the sturdiest rear axle at or near the price. The same cradled riding ease yielded by Triplex Springs (Patented)—which give Overland a springbase 30 to 60 inches longer than any other car selling near the price. And the same extraordinary economy—20 or more miles to the gallon of gasoline.

WILLYS-OVERLAND, Inc., TOLEDO, OHIO  
 Willys-Overland Ltd., Toronto, Ont.

*A simple power plant of brute energy—quick as lightning—sure as fate—faithful as love—smooth as silk.*



*Engine, clutch, transmission, are in one, completely enclosed against mud and dirt. The disc-type clutch runs in a bath of oil.*

*The Bigger Overland Engine With Bigger Power*